- 1 17. The electrical structure of claim 11, wherein the conductive wiring includes a conductive
- 2 material selected from the group consisting of copper, a copper alloy, nickel, palladium, and
- 3 platinum.

- 1 18. The electrical structure of claim 11, wherein the at least two end contacts of the conductive
- wiring at the first end of the button are coated with a noble metal.
- 19. The electrical structure of claim 11, wherein the conductive wiring has a diameter between about 1 mil and about 5 mils.
- 20. The electrical structure of claim 11, wherein the end contacts at the first end of the button each have a non-planar surface.
- 21. The electrical structure of claim 11, wherein the end contacts at the first end of the button each have a surface concavity toward the conductive button.
- 22. The electrical structure of claim 11, wherein the end contacts at the first end of the button each have a sharp edge.
- 1 23. The electrical structure of claim 11, wherein the dielectric core includes a first dielectric
- 2 material having a hardness between about 37A and about 56D on a Shore scale, and wherein the

- dielectric jacket includes a second dielectric material having a hardness between about 37A and 3
- 4 about 56D on a Shore scale.
- 24. The electrical structure of claim 23, wherein the second dielectric material and the first 1
- 2 dielectric material each include a same dielectric material.
- 25. The electrical structure of claim 11, wherein at least one of the dielectric core and the 1
- 2 dielectric jacket includes polytetrafluoroethylene or expanded polytetrafluoroethylene.
- 1 2 26. The electrical structure of claim 11, wherein the dielectric core has axial grooves along an
- outer surface of the dielectric core.

- 1 22 27. The electrical structure of claim 11, wherein the dielectric core has an axial through hole at a 2 radial center of the dielectric core.
- 28. The electrical structure of claim 11, wherein the dielectric core has a foamed structure. 1
- 29. The electrical structure of claim 11, wherein the dielectric core has a diameter between about 1
- 2 10 mils and about 20 mils.

- 1 30. The electrical structure of claim 11, wherein the dielectric core and the dielectric jacket each
- 2 shrink in length during exposure to heat or ultraviolet radiation.
- 1 31. The electrical structure of claim 11, wherein the dielectric core and the dielectric jacket bond
- 2 together during exposure to heat or ultraviolet radiation.
- 1 32. The electrical structure of claim 11, wherein the dielectric core, the dielectric jacket, and the
- conductive wiring are each compressible in a direction that is parallel to an axis of the button.